BIC Velleda 1791

Easy-wipe, whiteboard marker in vivid colours.

Product main features

Dry-Wipe marker for white boards, Chisel acrylic tip, 3.5 x 5.5 mm size nib for line width of 3.3 mm and 4.6 mm.
Ester-based pigmented ink with bright colors, for office and domestic use. Great for professional presentations.
Great erasing on most all wipe-clean surfaces.

Polyamide End Plug
Airtight seal

Polyamide Barrel
Airtight seal
High capacity body

Polyester Filler
Size and shape optimized
5.1 g of Ink

Chiseled Acrylic nib
Size: 3.5 mm x 5.5 mm
Line width: 3.3 mm and 4.6 mm



Ester based pigment ink
Vivid color
Easy to wipe off most all dry wipe surfaces

Polyamide Caps
Airtight seal
Audible Snap

Process and Controls

- Automatic assembly and barrel decoration
- Automatic injection molding process
- Incoming inspection on raw materials
- Internal components: filler, nib, ink caps, barrel, end plug.
- Products audited prior to shipment
- 81 visual and functional aspects tested prior to release.

Laboratory controls

- Ink and nib: physico-chemical measures
- Mileage, laydown and recovery, cap off time, drop test, oven leakage, erasing ability, weight loss, ink system robustness
- Mechanical force testing of component fits
- Age tests at 23°C, 48°C, & 55°C; evaporation test at 23°C & 48°C

Production controls

- Statistical control on automated machine to monitor quality of process
- Dimensional control on molded components checked at standard intervals
- Writing tests, component removal forces, resistance test as well as visual inspections verified for quality
- All products checked automatically for ink, tip, and core plastic components
- AQL standards used in approval of all components

Norms and regulations compliance

Product

- Ink assessed by an external toxicologist (ASTM D-4236)
- Heavy Metal content tested by an external laboratory (EN71-3: 1995, 16 CFR 1303)
- Cap compliant with safety cap standard (ISO 11540 / BS 7272-1)
- End plug complies with safety standard (BS7272-2)
- Complies with REACH / EC 1707/2006

Packaging

- Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
- Local packaging Eco-packaging: the volume, weight and materials used are optimized

Environment and social responsibility

Environment

- ISO 9001 certified factory
- Xylene and toluene-free
- Cardboard, eco-design packaging

Social responsibility

- Made in Tunisia
- BIC Group Code of Conduct based on ILO conventions
- Self-audits conducted with corrective action plan for non-conformance

Logistics Data

Marker

- Length: 122 mm
- Diameter: 18 mm
- Weight 20 g

Packaging

- Box of 12, color-coded: Black, Blue, Red, Green
- Cardboard case x 4 mixed colors.

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